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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
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10/720,409

11/24/2003

Feng Chen

CS 03-039

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30402

7590

09/25/2006

WILLIAM STOFFEL

PMB 455

1735 MARKET ST. - STE. A

PHILADELPHIA, PA 19103-7502

EXAMINER

SHAKERI, HADI

ART UNIT

PAPER NUMBER

3723

DATE MAILED: 09/25/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

NIT

Office Action Summary	Application No. 10/720,409	Applicant(s) CHEN ET AL.	
	Examiner Hadi Shakeri	Art Unit 3723	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) Responsive to communication(s) filed on _____.
- 2a) This action is **FINAL**. 2b) This action is non-final.
- 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) Claim(s) 37-61 is/are pending in the application.
 - 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
- 5) Claim(s) _____ is/are allowed.
- 6) Claim(s) 37-61 is/are rejected.
- 7) Claim(s) _____ is/are objected to.
- 8) Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) The specification is objected to by the Examiner.
- 10) The drawing(s) filed on 24 November 2003 is/are: a) accepted or b) objected to by the Examiner.
 - Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
 - Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 - a) All b) Some * c) None of:
 - 1. Certified copies of the priority documents have been received.
 - 2. Certified copies of the priority documents have been received in Application No. _____.
 - 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- 1) Notice of References Cited (PTO-892)
- 2) Notice of Draftsperson's Patent Drawing Review (PTO-948)
- 3) Information Disclosure Statement(s) (PTO/SB/08)
Paper No(s)/Mail Date _____
- 4) Interview Summary (PTO-413)
Paper No(s)/Mail Date. _____
- 5) Notice of Informal Patent Application
- 6) Other: _____

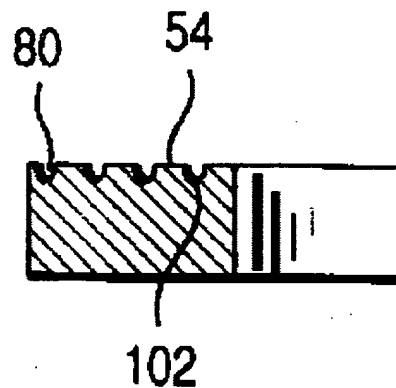
DETAILED ACTION

Claim Rejections - 35 USC § 102

1. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

2. Claims 37-42, 44, 46, 50-52, 54-57, 59 and 60 are finally rejected under 35 U.S.C. 102(b) as being clearly anticipated by Lai et al. (6,224,472).

Lai et al. discloses all of the limitations of claims 37, 50 and 55, i.e., retaining ring accommodating a wafer in a CMP comprising grooves extending from exterior of the ring towards the interior and having a semi-circular profile.



Regarding claims 38-42, 44, 46, 51, 52, 54, 56, 57, 59 and 60, Lai et al. meets the limitations, e.g., grooves not intersecting; no annular grooves; linear grooves; radius of about 6.5 mm; and rounded bottom corners and grooves extending from the inner peripheral surface to the outer peripheral surface, see figures 4, 6, 8, 11, 14 and 20.

Claim Rejections - 35 USC § 103

3. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

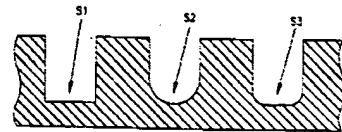
4. Claims 43, 47, 53, 58 and 61 are finally rejected under 35 U.S.C. 103(a) as being unpatentable over Lai et al. in view of Taylor (6,869,335).

Lai et al. meets all of the limitations of the above claims, except for disclosing a rounded top corner (corners contacting the pad).

Art Unit: 3723

Taylor teaches that the corners of the grooves contacting the pad can be beveled or rounded. It would have been obvious to one of ordinary skill in the art, at the time the invention was made, to modify the invention Lai et al. with rounded top corners as taught by Taylor to avoid excessive wear of the pad (Taylor 05:32-34).

5. Claims 45, and 49 are finally rejected under 35 U.S.C. 103(a) as being unpatentable over Lai et al. in view of Chen et al. (6,656,019).



Lai et al. meets all of the limitations of the above claims, except for disclosing a flat bottom and curved sidewall. Chen et al. teaches groove for delivering slurry of varying shapes. It would have been obvious to one of ordinary skill in the art, at the time the invention was made, to modify the invention of Lai et al. with different shapes, i.e., S3 as taught by Chen et al. to avoid accumulation of debris (Chen et al. 10:08-13).

Regarding curved and slanted sidewalls, Lai et al. as modified by Chen et al., meets all the limitations, and suggests that the grooves may be of any shaped situated for the particular application, and it is also noted that, it has been held that changing shape, dependent on work-piece parameters, involves only routine skill in the art. *In re Stevens*, 101 US PQ 284(CCPA1954), and further it would have been obvious to one having ordinary skill in the art at the time the invention was made to make the sidewall curved to enhance prevention of accumulation, since it has been held that where the general conditions of a claim are disclosed in the prior art, discovering the optimum or workable ranges involves only routine skill in the art. *In re Aller*, 105 USPQ 233.

6. Claim 48 are finally rejected under 35 U.S.C. 103(a) as being unpatentable over Lai et al. in view of Chen et al. and Taylor.

Art Unit: 3723

Lai et al. as modified by Chen et al. and Taylor in sections 5 and 6 meets all of the limitations of claim 48, modifications to avoid excessive wear of the pad (Taylor 05:32-34) and debris accumulation.

Conclusion

7. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire **THREE MONTHS** from the mailing date of this action. In the event a first reply is filed within **TWO MONTHS** of the mailing date of this final action and the advisory action is not mailed until after the end of the **THREE-MONTH** shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than **SIX MONTHS** from the mailing date of this final action.

Response to Arguments

8. Applicant's arguments filed September 8, 2006 have been fully considered but they are not persuasive.

The argument that Lai et al. fails to disclose grooves extending to the outer surface, because the dimples shown in Fig. 12 indicate so, is in error. Lai et al. clearly discloses grooves extending from the inner surface to the outer surface, see Figs. 4, 6, 8, 11, 14 and 20. It is also noted, the whole point of grooves in a retaining ring as disclosed by Lai et al. is to direct slurry to the bottom of the workpiece from the surface of the polishing pad, as it is clearly known to one of ordinary skill in the art.

Art Unit: 3723

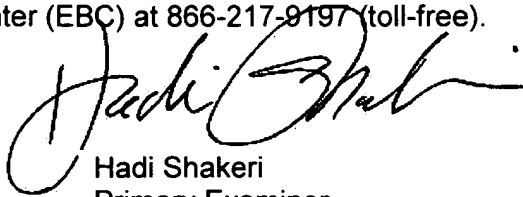
The arguments against the teaching reference, Chen, that it does not disclose a retaining ring, only grooves in the polishing pad is not persuasive. In response to applicant's arguments against the references individually, one cannot show nonobviousness by attacking references individually where the rejections are based on combinations of references. See *In re Keller*, 642 F.2d 413, 208 USPQ 871 (CCPA 1981); *In re Merck & Co.*, 800 F.2d 1091, 231 USPQ 375 (Fed. Cir. 1986). Here, Chen teaches improved shapes for grooves in delivering slurry to avoid accumulation of debris, clearly applicable to the grooves for a retaining ring, configured for the same purpose, i.e., delivery of slurry.

9. Prior art made of record and not relied upon are considered pertinent to applicant's disclosure. Ito and Berman et al. are cited to show related inventions.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Hadi Shakeri whose telephone number is 571-272-4495. The examiner can normally be reached on Monday-Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Joseph J. Hail, III can be reached on 571-272-4485. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).



Hadi Shakeri
Primary Examiner
Art Unit 3723

September 11, 2006